

KUKA KRC4 and KRC2

User Documentation

Date: July 07'th, 2022 Document version: 1.3

© Copyright 2021

OrangeApps GmbH Arnikaweg 1 87471 Durach Germany www.orangeapps.de

This documentation may - even partially – be copied and reposted. In the excerpts reproduction a reference to the copyright owner and to this document must be noted.

The contents of this document have been tested with the described software. Since deviations cannot be excluded, no guarantee for full compliance can be taken.

Documentation validity

Version documentation	Software	version	release
	of	to	
1.0	1.0.0	1.0.1	Mayer
1.1	1.0.2	1.0.9	Mayer
1.2	1.1.0	1.1.0	Mayer
1.3	1.2		Mayer

History of the document versions

version	date	author	Reason for change / comment
1.0	07/08/2013	Christian Mayer	Initial creation
1.1	08/20/2013	Christian Mayer	Extension for KRC2
1.2	02/16/2021	Christian Mayer	Installation of KRC4 via WorkVisual as KOP
1.3	07/07/2022	Christian Mayer	Implementation alternative USB-Dongle

Content

1	Introd	uction	5
	1.1	Target group	5
	1.2	Representation of information	5
	1.3	Terminology used	5
	1.4	Trademarks	5
2	Produ	ct Description	6
3	Install	ation, uninstallation, update	7
	3.1	System requirements for running	7
	3.2	Installation on KRC4	8
	3.2.1 3.2.2	Installation via Work Visual Installation via smartHMI	8 11
	3.3	Installation on KRC2	13
	3.3.1 3.3.2	Install UserLogonUSB or upgrade to new version on KRC2 Uninstall UserLogonUSB	13 14
	3.4	OPTION "block foreign dongle"	14
	3.5	Installing the Dongle Manager on the PC	15
	3.5.1 3.5.2	System requirements for running Installation	15 15
4	User i	nterface of the dongle manager	16
5	Using	the Dongle Manager	18
	5.1	Start Application	18
	5.2	Quit the application	18
	5.3	View user data	18

5.4	View Logbook	18
5.5	Delete logbook	18
5.6	Enter or modify user data	19
5.7	Delete user data	19
5.8	Restore user data	
6 Usage	of the dongle at the robot	21
6 Usage 7 Appen	of the dongle at the robot	21
6 Usage 7 Appen 7.1	of the dongle at the robot dix List of Figures	21 27 27

1 Introduction

1.1 Target group

This documentation is intended for users with the following skills:

• Usage of KUKA KRC4 robots

1.2 Representation of information



SmartPad	Handheld unit
КСР	KUKA Control Panel
USB dongle	Dongle
WoV	KUKA WorkVisual

Table 1-1: Used Terms

1.4 Trademarks

. **NET Framework** is a trademark of Microsoft Corporation.

Windows is a trademark of Microsoft Corporation.

2 **Product Description**

The software tool UserLogonUSB provides a personalized logon to the robot system via a USB dongle. Each dongle can be configured with name, user group, department, language, user ID and the expiration date on the PC. The data is stored encrypted on the dongle and can only be changed with the included software and the individual customer password.

When connecting the dongle to the robot controller, the data on the dongle are analyzed and the corresponding user group and language is set.

Each customer receives an individual password. This is stored unchangeable on each dongle. Thereby the access to the robot system can optionally be limited to specific dongle containing the correct password.

Features

- Automatic user group change at the KRC4/KRC2 when plugging the dongle
- Automatic language selection at the KRC4/KRC2 when plugging the dongle
- The validity of the dongle can be time-limited
- User data of the dongle are written to the robot logbook
- When removing the Dongle the robot control changes back to the default user and the previously set language
- Dongle data are protected and can only be changed with the appropriate Windows software and the individual customer password
- Easy configuration of the dongle at a PC
- By (optionally) using the supplied custom specific config-file on the robot system, only the matching custom dongle are granted for logon (option "block foreign dongle")

Scope of delivery

- KUKA option package for installation via WorkVisual or directly at the robot controller
- Windows Software "UserLogonUSB Dongle Manager" to configure the dongle on the PC
- USB dongle with stored customer password (blue: without storage capacity, silver: with 16 GB storage capacity)
- Individual customer password for dongle configuration
- Customer Config-file to activate the option "block foreign dongle"

3 Installation, uninstallation, update

Installation on the KRC4 and KRC2 is described below.

On the KRC4 the software is installed as KOP, i.e. the option package can be installed both via WorkVisual and directly on the robot controller.

The installation on the KRC2 takes place directly on the robot controller.

3.1 System requirements for running

Minimum hardware requirements

- Installation on the KRC4: KUKA System Software 8.3.23
- Installation on the KRC2: KUKA System Software> = 5.5
- USB 2.0
- When installing via WorkVisual: WorkVisual 5.x or higher

If the technology is to be installed on KRC4 robots with KSS version older than 8.3.23, this version is available from us. Please contact us.



If the software KUKA.CPC is used on the robot, a software certificate is needed to install the plugin. In this case, please get into contact with our customer service (email to <u>info@orangeapps.de</u>) before purchasing this product.

3.2 Installation on KRC4



Versions older than 1.0.9 must be deinstalled before installing the KOP.

3.2.1 Installation via Work Visual

3.2.1.1 Install or update UserLogonUSB

The KOP is installed like a normal KUKA option package and must be installed via the option package management in WoV. It is then available as a catalog element.

Option package management		×
Option package n Option package man	nanagement agement	
Pefault		
	OrangeApps.UserLogonUSB (1.1.0.14)	
	Cle	ose

Figure 3-1: Option package management

The option package is then added to the project in WoV and automatically installed on the robot controller when the project is transferred.

In the event of an update, the previous version of the option package must first be uninstalled in WoV. All associated data should be archived before an update.

Overview of steps to install via WoV

- Install the option package in WoV as a catalog element
- Drag project from robot
- Insert option
- Register on the robot as an expert and transfer the project

Requirement

- At least user group Expert
- Operating mode T1 or T2
- No program is selected
- Network connection to the robot controller
- The KOP file of the software

Method

- 1. **Only for an update**: Uninstall the previous version of the UserLogonUSB option package in WorkVisual.
- 2. Install the UserLogonUSB option package in WorkVisual.
- 3. Load the project from the robot controller.
- 4. Add the UserLogonUSB option package to the project.
- 5. Deploy the project from WorkVisual to the robot controller and activate it.
- The request for confirmation *Do you want to activate the project [...]?* Is displayed on the smartHMI. When activated, the active project is overwritten. If no relevant project is overwritten: Confirm the query with Yes.
- 7. An overview with the changes and a request for confirmation is displayed on the smartHMI. Answer this with **Yes**. The option package is installed and the robot controller performs a restart.



Information on processes in WorkVisual can be found in the WorkVisual documentation.

LOG file

A LOG file is created under C:\KRC\ROBOTER\LOG.

Entry in the main menu

Entry in the information window

After a successful installation, an entry "OrangeApps.UserLogonUSB" is displayed under $Help \rightarrow info \rightarrow Options$.

Changed robot system files

3.2.1.2 Uninstall UserLogonUSB

All related data should be archived prior to deinstallation.

Overview of steps to uninstall via WoV

Drag project from robot

- Remove option
- Register on the robot as an expert and transfer the project

Requirement

- At least user group Expert
- Operating mode T1 or T2
- No program is selected.
- Network connection to the robot controller
- The option package is available as a LAD file.

Method

- 1. Load the project from the robot controller.
- 2. Remove the UserLogonUSB option package from the project.
- 3. Transfer the project from WorkVisual to the robot controller and activate it.
- 4. The request for confirmation **Do you want to activate the project [...]?** Is displayed on the smartHMI. When activated, the active project is overwritten. If no relevant project is overwritten: Confirm the query with Yes.
- 5. An overview with the changes and a request for confirmation is displayed on the smartHMI. Answer this with **Yes**. The option package is uninstalled and the robot controller performs a restart.



Information on processes in WorkVisual can be found in the WorkVisual documentation.

LOG file

A LOG file is created under C: \ KRC \ ROBOTER \ LOG.

3.2.2 Installation via smartHMI

3.2.2.1 Install or update UserLogonUSB

Requirement

- At least user group Expert
- Operating mode T1 or T2
- No program selected
- USB stick with the option package (KOP file)
- KSS 8.3 or higher

Method

Installation takes place via commissioning $\rightarrow Additional \ software$ in the main menu.

- Copy the KOP file either to a USB stick or directly to a drive of the target system (e.g. d: \).
- 2. When installing from a USB stick, connect it to the control PC or the smartPad.
- 3. In the main menu select *Startup* \rightarrow Additional software.
- 4. Click the button New Software
- You will receive a list of software available for installation. If there is no entry OrangeApps.UserLogonUSB in the list, click on *Refresh*. If the entry is now displayed, continue with step 8.
- 6. If the entry is not displayed, the drive from which the software is to be installed must first be configured. To do this, choose *Configuration*. In a new window you can now select the path under which the OrangeApps.UserLogonUSB option package can be found.
- 7. In the area *Installation paths for options*, highlight an empty cell and choose *Path Selection*. The existing drives are displayed. Select the drive where the OrangeApps.UserLogonUSB option is available and save your selection with *Save*. The window closes. An entry *OrangeApps.UserLogonUSB* should now appear in the list. If this is not the case, press *Update* and / or repeat steps 7 and 8.
- 8. Highlight the OrangeApps.UserLogonUSB entry and press *Install*. Confirm the installation instructions with *OK*
- The request for confirmation *Do you want to activate the project [...]?* Is displayed on the smartHMI. When activated, the active project is overwritten. If no relevant project is overwritten: Confirm the query with Yes.
- 10. An overview with the changes and a request for confirmation is displayed on the smartHMI. Answer this with **Yes**. The option package is installed and the robot controller performs a restart.
- 11. If applicable, remove the USB stick.

LOG file

A LOG file is created under C:\KRC\ROBOTER\LOG.

Entry in the main menu

Entry in the information window

After a successful installation, an entry "OrangeApps.UserLogonUSB" is displayed under $Help \rightarrow info \rightarrow Options$.

Changed robot system files

3.2.2.2 Uninstall UserLogonUSB

Requirement

- At least user group Expert
- Operating mode T1 or T2
- No program selected

Method

The deinstallation takes place via **Startup** \rightarrow **Additional software** in the main menu.

- 1. In the main menu choose **Startup** \rightarrow **Additional software**.
- 2. Mark OrangeApps.UserLogonUSB and press Uninstall.
- 3. The request for confirmation **Do you want to activate the project [...]?** Is displayed on the smartHMI. When activated, the active project is overwritten. If no relevant project is overwritten: Confirm the query with Yes.
- 4. An overview with the changes and a request for confirmation is displayed on the smartHMI. Answer this with **Yes**. The option package is installed and the robot controller performs a restart.

LOG file

A LOG file is created under C: \ KRC \ ROBOTER \ LOG.

3.3 Installation on KRC2

3.3.1 Install UserLogonUSB or upgrade to new version on KRC2

Requirement

- At least user group Expert
- Operation Mode T1 or T2
- No program selected

Method

Installation is done via $Setup \rightarrow install additional software$ in the main menu.

- 1. Extract the .Zip file
- 2. Copy the installation folder **OrangeApps.UserLogonUSB** containing the setup files to a USB stick or directly to a drive on the target system (for example, d: \).
- 3. When installing from a USB stick, connect this to the controlling PC or the SmartPad.
- 4. Choose **Setup** \rightarrow *install additional software* from the main menu.
- 5. Click the button *New SW*.
- You'll get a list of available software for installation. If there's no entry OrangeApps.UserLogonUSB in the list, click Refresh. If now the entry appears, go to step Fehler! Verweisquelle konnte nicht gefunden werden..
- 7. If the entry does not appear, the drive from where to install must be configured first. To do this, choose *Config*. In the new window you now have the option to select the path where to find the folder *OrangeApps.UserLogonUSB*.
- 8. Select an empty cell in the *installation paths for additional software* and click *Browse*. The available drives are displayed. Select the drive on which the folder *OrangeApps.UserLogonUSB* is located and save your selection with *Apply*. Close the window with *Apply*. The entry *OrangeApps.UserLogonUSB* should now appear in the list. If this is not the case, press *refresh* and/or repeat steps 7 to 8
- 9. Highlight the entry *OrangeApps.UserLogonUSB* and press *Install*. Confirm the security prompt with **Yes**.
- Read the license agreement carefully. Explain your agreement to the license terms by clicking *I Accept* and continue the installation by clicking *Continue*. If you do not agree with the license terms, please cancel the installation by clicking *Cancel*.
- 11. The installation will be prepared now. To perform the final installation the control PC has to be restarted. This can immediately be executed by clicking *Reboot Controller* or later by clicking *Later*.
- 12. If you select *Later*, the window is closed. In order to finalize the installation proceed with step 13. If you select *Reboot Control PC now*, a restart of the control PC will be performed. Step 14 is then executed.
- Perform a shutdown of the control PC by clicking *File→shutdown KRC* in the main menu.
- 14. During reboot of the control PC UserLogonUSB will be installed on the computer.
- 15. Remove the USB stick from the PC.

Entry in the main menu

None

Entry in the Info window

After successful installation, under *Help*→*Info*→*Options* in the main menu, the entry "OrangeApps.UserLogonUSB" is displayed.

Modified robot system files

None

3.3.2 Uninstall UserLogonUSB

Requirement

- At least user group Expert
- Operation Mode T1 or T2
- No program selected

Method

- 1. Choose *commissioning* \rightarrow *Additional software* from the main menu.
- 2. Highlight the OrangeApps.UserLogonUSB and click Uninstall. Answer the security prompt with Yes. The uninstallation is prepared. After completion of the preparatory work, a message box appears. To perform the final installation the control PC has to be restarted. To perform the final installation the control PC has to be restarted. This can immediately be executed by clicking Reboot Control PC now or later by clicking later.
- 3. If you select *later*, the window is closed. In order to finalize the uninstallation, proceed with step 4. If you select *Reboot Control PC now*, a restart of the control PC will be performed. Step 5 is then executed.
- 4. Perform a shutdown of the control PC by clicking *shutdown* in the main menu.
- 5. During reboot of the control PC UserLogonUSB will be uninstalled from the computer.

3.4 OPTION "block foreign dongle"

Optionally, the robot can be configured so that only authorized dongle with the correct password can be used. This option is controlled and activated when a customer config-file is found in the folder *c:\KRC\TP\UserLogonUSB*. Each customer receives his individual file.



Several config-files can be stored in this folder. Thus specific dongle of foreign companies can be permitted for logon.

Procedure 1

 Copy before installing the software on the robot, the customer config-file into the setup folder of the software. The file is then automatically copied during installation into the correct directory

Procedure 2

• Copy the customer config-file manually into the folder c:\KRC\TP\UserLogonUSB

3.5 Installing the Dongle Manager on the PC

3.5.1 System requirements for running

Minimum Hardware Requirements

- PC with min. 1 GHz processor clock
- 512 MB RAM
- 1 MB free hard disk space

Recommended Equipment

- PC with 2 GHz processor clock
- 1GB of RAM
- 1 MB free hard disk space

Software

- Windows XP with Service Pack 2
- Windows Vista 32/64 bit
- Windows 7 32/64 bit
- .NET Framework 3.5

3.5.2 Installation

Method

- Start the file Setup_UserLogonUSB_DongleManager_1.x.exe
- Select the language and press OK
- Follow the installation wizard by clicking Next

🛃 Setup - UserLogonUSB Dongle Manager		
	Welcome to the UserLogonUSB Dongle Manager Setup Wizard	
	This will install UserLogonUSB Dongle Manager 1.0 on your computer.	
OrangeApps	It is recommended that you close all other applications before continuing.	
	Click Next to continue, or Cancel to exit Setup.	
	Next > Cancel	

Figure 3-2:Setup Wizard

4 User interface of the dongle manager

The user interface shows:

- 1. Customer password input field
- 2. Window for entering the user data
- 3. Log (indicates on which robot the dongle was plugged in latest)

🖀 UserLogonUSB Dongle Manager V1.0.5.6						
Customer password: •••••• 1						
User inform	ation on [)ongle				
Name:	Schmidt		User group:	Administrator	▼ 30 🚔	
Firstname:	Daniel		Language:	English	•	
User id:	123456		Expiry date:	07.07.2013		
Department:			Dongle no.:	1514091		
Company:	OrangeAp	ps GmbH	2		Save	
					Reset dongle	
Log					Delete Log	
Date-Time		Robot				
• • • • • • • • • • • • • • • • • • •						

Figure 4-1: User interface

Buttons

Button	Description
Save	Stores the user data on the dongle
Reset Dongle	Deletes all user data on the dongle
Delete Log	Deletes all entries in the log book on the dongle

Table 4-1: Buttons

Fields

Field	Description
Customer password	Enter the customer password to unlock the user data input fields
Name and first name	Optional specification of a user's name
User ID	Optional specification of a user ID
Department	Optional specification of the user's department
Company	Optional specification of the user's company
User Group	Predefined user groups on the control KRC4/KRC2
Number field	This user level is used to log-on at the KRC4/KRC2
Language	This Language is enabled when the dongle is plugged into the KRC4/KRC2
Expiry Date	Runtime limit of the dongle activated by checkbox
Dongle No	ID of the dongle, non-changeable

Table 4-2: User data entry fields

5 Using the Dongle Manager

Under <u>http://www.orangeapps.de/?page=apps/userlogonusb</u> you can find a video of how to use the Dongle Manager.

5.1 Start Application

Method

• Start the file UserLogonUSB dongle Manager.exe (e.g. by double-clicking)



5.2 Quit the application

Method

Like a standard Windows window by clicking on

5.3 View user data

Method

- Start Application
- Insert dongle
- \rightarrow the currently stored data on the dongle are displayed

5.4 View Logbook

Method

- Start Application
- Insert dongle
- \rightarrow the log displays with date and time at which robots the dongle was plugged in latest

5.5 Delete logbook

Method

- Start Application
- Insert dongle
- Enter customer password
- Click Clear Log button
- \rightarrow the log on the dongle is deleted

5.6 Enter or modify user data

Method

- Start Application
- Insert dongle
- Enter customer password
- \rightarrow the input fields will be unlocked
 - Enter User Data
 - Optionally enable expiry date
 - By clicking Save, the data is stored on the dongle
 - Successful storage is shown by the dialog box





Relevant for the user logon to the KRC is the defined number of the user!



Note for the silver colored dongle:

When saving, an activation file "OrangeApps_Dongle-Serialnumber.activation" is saved on the dongle. This file is also saved in the local installation directory /ActivationFiles of the application as a backup. If the file is deleted from the dongle, the corresponding activation file from the backup folder can be saved on the dongle. It is important to note the serial number!

5.7 Delete user data

Method

- Start Application
- Insert dongle
- Enter customer password
- Click the Reset dongle button
- \rightarrow the user data are deleted

5.8 Restore user data

This only applies to the silver colored dongle:

If the activation file has been deleted from the dongle, the backup file from the backup folder can be saved on the dongle. It is imperative to pay attention to the serial number. This can be seen in the file name.

6 Usage of the dongle at the robot

After installing the software on the robot controller is ready for operation, starting is not necessary. To log on to the robot with the dongle, plug the dongle into any available USB port on the controller. After positive verification of authorization (option "Block external dongle") and the expiry date of the dongle the robot automatically switches to the stored user group and language.



In the message window the name and the user group is displayed. In the log an entry is created.

When the dongle is removed the robot will automatically switch to the user group *operator* and the previously selected language.

Flowchart



Figure 6-1:Flow chart of application on the robot system



KRC4: Entry in the message window and the logbook when log-on was valid

Figure 6-2:: KRC4: Entry in Logbook and message window with valid log-on

3	0 S I R T1 ≥ 100 ★	* ^T ? ₿? ₩₩	00
0 1 1 1 10	5:02:18 PM 7/8/2013 UserLogonUSB 3 Daniel Schmidt could not be logged on! The validity of the USB dongle has been expired. Navigator	Confirm all	9 7
	Filerense		
	Name Commont		
	KUKA_2A46513D4C (KRC:\) masref_user Mastering Re	eference User Pro	
	Program TestModul		E
Ð	(ARCHIVE:\)		A1
			A6
		Þ	
	1 Object(s) selected 1165 Bytes		4
	New Select Duplicate Archive Delete Open	Edit	N.E

KRC4: Entry in the message window when validity of the dongle has expired

Figure 6-3: KRC4: Entry in the message window due to expired validity of the dongle

KRC4: Option "Block foreign dongle": Entry in the message window when using an invalid dongle

3	o S	I R T1 👗	100 10 ★ ★ ^T ? ★★	00
0 1 5	 4:31:25 PM 7/8/2013 UserLogonU The plugged USB dongle is not enable Navigator 	USB 4 ed for this system.	OK Confirm all	9
0	Filter: User	Contents of: Program		
	····	Name	Comment	● ▶
	KUKA_2A46513D4C (KRC:\)	masref_user	Mastering Reference User Pro	
	Program	TestModul		E
0	(ARCHIVE:\)	tm_useraction		A1
				A2
				A3
				A4
				A5
				A6
			•	
	1 Object(s) selected	1165 Bytes		4
	New Select Duplicat	e Archive Delet	e Open Edit	

Figure 6-4: KRC4: Option "Block foreign dongle": Entry in the message window when using an invalid dongle

File Edi		t Configure		igure	Monitor			Setup Comr		hands Technolog		ology	/ Help		
	Filter: D)etail	Cont	ents of: P	र1		LogVie	w							
200	🦨 OFFICELITE (Name		Ex	t	N	umber	Entry					100%	
	- 6	R1		Mada			2 1()92	Daniel Scł	nmidt (1	23456)	is loaaed	on as /	Adr	G
		🛅 Mada		Program			2 1()91	The defau	t user (C	Dperator	is logged	l on.		
]	🛅 Progr		System			ຊື່ 10)90	Daniel Scł	nmidt (1	23456)	is logged	on as /	Adr	
		🛅 Syste		TP			2 10)89	Office PC c	letected					
X		🛅 TP	 >	cell	sro	:	2 10)88	PlugIn Rob	iotData I	loaded				
-1		STEU	I				10)87	File modifie	d /R1/\$	CONFIG	i.DAT			
	🛃 (A:	υ	I				10	186	File modifie	d /R1/1	M_BIB.	DAT			
	🥌 (C:	υ	I				•							<u> </u>	
	🗫 (D:	υ	I				Danie	ISchmic	lt (123456) i nace Anna G	s logged mbu i Dv	d on as A	Administrat	tor.	<u> </u>	
	🥝 (E:	ν	I				Comp	ariy. Ota	ngeapps a	110H, DR	eparuner	it, , Lariyu	laye, ue		
	🖻 (AF	RCHIVE:\)	I				Time:	2013-09	1-04 00:49:1	4'716	_				
			I				Modu	le: UserL	.ogonUSB	MsgNo:	1				
	I		I												
							1092	Entries	N 2 X	r B					
	5 Objec	t(s):					Log	Filter							
	C Time no source Message									i					
	12:49:08 At 2 User The default user (Operator) is logged on														
	12	2:49:14 🙏	1 1	Use	erL D	Daniel S	chmid	is logge	d on as Adı	ministrati	or.				
														Details	
	Num Cap S I R									POV	100%	RName	12:5	DAM	
] Ta	b+			Exp	port	F	Refresh	Pag	je +	Pa	ige -	Clos	e	

KRC2: Entry in the message window and the logbook when log-on was valid

Figure 6-5: KRC2: Entry in Logbook and message window with valid log-on

KRC2: Entry in the message window when validity of the dongle has expired



Figure 6-6: KRC2: Entry in the message window due to expired validity of the dongle

Setup Commands Technology Help File Edit Configure Monitor Filter: User Contents of: R1 OFFICELITE (KRC:\) Name Comment Changed # 100% ъ Program 22.08.2013 20:... 🗁 R1 **6**02 🗃 cell HANDLER on ex... 22.08.2013 02:... 11 🛅 Program (ARCHIVE:\) • 0 Object(s) selected O RUH C... Time no. Source Message The plugged USB dongle is not enabled for this system 🕛 1<mark>7</mark>.32:... 4 UserL. T1 POV 100% RName 12:32 AM Num Cap SIR ~^ New Select Duplicate Archive Delete Open

KRC2: Option "Block foreign dongle": Entry in the message window when using an invalid dongle

Figure 6-7: KRC2: Option "Block foreign dongle": Entry in the message window when using an invalid dongle

7 Appendix

7.1 List of Figures

Figure 3-1: Option package management	8
Figure 3-2:Setup Wizard	15
Figure 4-1: User interface	16
Figure 6-1: Flow chart of application on the robot system	21
Figure 6-2:: KRC4: Entry in Logbook and message window with valid log-on	22
Figure 6-3: KRC4: Entry in the message window due to expired validity of the dongle	23
Figure 6-4: KRC4: Option "Block foreign dongle": Entry in the message window when us	ing
an invalid dongle	24
Figure 6-5: KRC2: Entry in Logbook and message window with valid log-on	25

7.2 List of Tables

Table 1-1: Used Terms	5
Table 4-1: Buttons	16
Table 4-2: User data entry fields	17